

B67-43001-179 pg 29

X	First Article	Prototype
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421

06/06/24

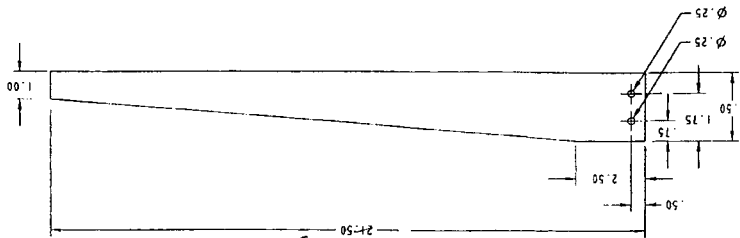
A

ORIGINAL

DATE: 12/11/11	NO. 000	BY: B4
D'OSUVR 867-43001		
PREMIER AVIATION, INC. 3001 American Parkway, Grand Prairie, Texas 75050		

#40032

④ -179 SHORT SIDE PLATE
MATERIAL: .125 THK. 6061-T6, 00-A-250/11
SCALE: 0.500

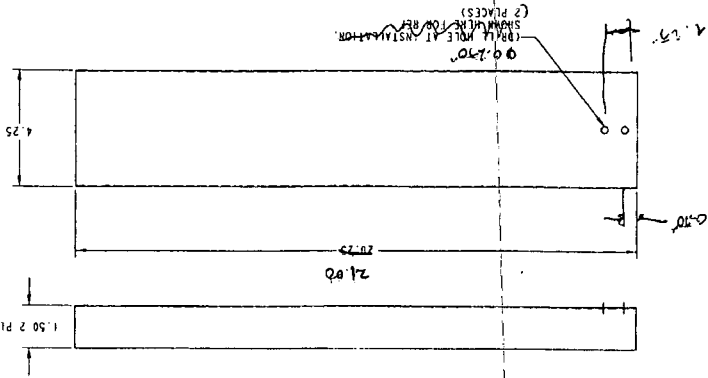


24.25
23.50

2 PL

REFERENCE ONLY

② -181 COVER PLATE
MATERIAL: .032 THK. 2024-T3, 00-A-250/4
SCALE: 0.500



RELEASED
#40032

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:14:18 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT SIDE PLATE

Job Number: 40032

Part Number: PB6743001179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:14:18 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SHORT SIDE PLATE
Job Number : 40032
Estimate Number : 13395
P.O. Number : Part Number : PB6743001179
This Issue : 24/06/2008 S.O. No. : Drawing Number : B6743001 PAGE29
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : SMALL / MED FAB Drawing Revision : B1
Previous Run : Material :
Written By : Due Date : 01/07/2008 Qty: 20 Um: Each
Checked & Approved By : MF 08-06-24
Comment : Est Rev:A 08-06-20 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.4421 sf(s)/Unit Total : 8.8410 sf(s)
6061-T6 .125 Sheet
batch: 165646 1B 8-6-24

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg B67-43001
Dwg Rev: B1
Prog Rev: B1

1B 8-6-24

(21)

2-Deburr if necessary 1B 8-6-24

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

8-08/66/24 (420)

5.0 PACKAGING 1 PACKAGING-RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: Pat E.

MF 08-07-14